

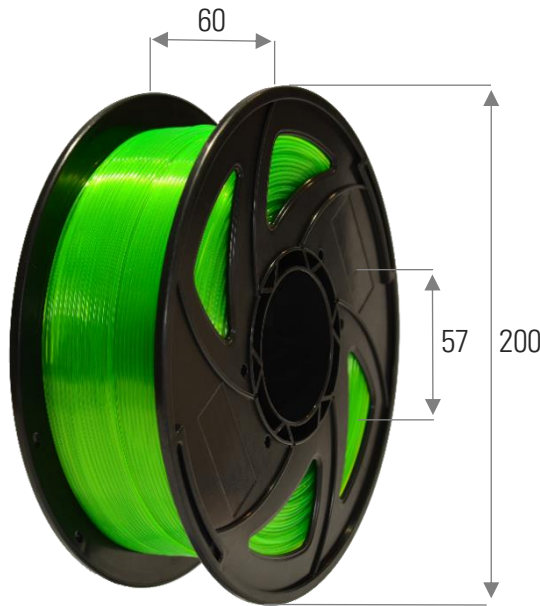


ROYALFILAMENTS

PET-G TECHNICAL DATA SHEET

HIGH QUALITY

- Neat winding
- No bubbles
- Solid spool
- No warped



HEALTHY MATERIAL

- No toxic
- No odor
- RoHS material

MATERIAL DATA SHEET		
PET-G		
Base Material	PET-G	n/m
Diameter	1,75	mm
Tolerance	±0.03	mm
Specific Gravity	1.27	g/cm3
Tensile Stenght	48±3	Mpa
Impact Stenght	7,9	KJ/m2
Surface	Glossy	n/m

PRINTING PARAMETERS		
Layer Height	0.1-0.3	mm
Fill Density	0-100	%
Print Speed	50-100	mm/s
Printing Temperature	220-240	°C
Bed temperature	50-70	°C
Retraction Speed	20-50	mm/s
Nozzle	All diameters	

Warning: Do not eat / Keep in dry

PET-G filament should be dried at a temperature of around 65°C for more than four hours.

Manufacturer: ROYALFILAMENTS OEM , Shenzhen Sunhokey Electronics Co., Ltd



Print it easily and royally